# FAT-N Aeroquip

# ET1000

Portable, Light Duty, Positive Stop Crimp Machine Innovation Sheet

Eaton is proud to add the ET1000 crimp machine to its line of portable crimpers. While being our most economical crimp machine to-date, the new ET1000 machine boasts a broad crimp capability with an ease-of-use that is sure to please hose assemblers.

This new crimp machine has been approved to crimp:

- All 1-wire and 2-wire braided MatchMate Plus<sup>™</sup> hoses in sizes 1/4" through 1-1/4" using MatchMate Plus TTC fittings.
- All 4-wire spiral MatchMate Plus hoses in sizes 3/8" through 1", using MatchMate Plus TTC12 fittings.

The new ET1000 crimp machine builds on the success of the prior FT1370 portable crimp machine by using the same basic frame and construction design, but employs a 2-piece split half collet assembly in lieu of the traditional ProCrimp die cages. The correct hose assembly crimp diameter is obtained by the use of a spacer ring that controls the stroke length of the cylinder during the crimping operation.

This new crimp machine may be ordered separately or with one of four power supplies: hand-pump, air/hydraulic pump, 12-volt DC power unit, or a 110-volt AC power unit.

## **Features**

- Pusher slides out of position.
- Compatible with the Aeroquip MatchMate Plus hose and fittings.
- Can be mounted on service vehicles due to its portable design.
- Can be powered with virtually any 10,000 psi hydraulic power source (min. 36 cubic inch pump reservoir capacity).
- Utilizes 2-piece collet assemblies.
- Spacer rings control the crimp diameter.













# Benefits

- Sliding pusher allows for easier fitting insertion into the machine.
- Simple positive-stop crimp diameter control system for consistent crimping time after time with no operator adjustments required.
- Easily transported between job sites.
- Versatile power source options.
- Electricity is required only when using an electric style pump.



### **Technical Data**

#### SPECIFICATIONS

Dimensions-22 inches high, 16 inches wide, 14 inches in depth Weight 70 lbs. (without pump)



For tooling and crimping information, refer to the Collet/Spacer Ring Selector Chart, A-EQCR-MG001-E. All part numbers include the basic crimp machine.

ET1000-001 = No pump, no tooling (basic machine only)

ET1000-002 = Hand-pump, no tooling

ET1000-003 = Air/hydraulic pump, no tooling

ET1000-004 = 110 volt 1/2HP electric pump, no tooling

ET1000-005 = 12 V DC pump, no tooling



These machine packaged part numbers offer a variety of pumps with the same tooling package including all collets and spacer rings to crimp:

1-wire and 2-wire braided MatchMate Plus Hoses (sizes 1/4" through 1-1/4") using TTC fittings GH493, 4-wire spiral MatchMate Plus Hose (sizes 3/8" through 1") using TTC12 fittings

ET1000-006 = No pump, but includes complete MatchMate Plus Collet and Spacer Ring Tooling package described above

ET1000-007 = Air/hydraulic pump, and complete MatchMate Plus Collet and Spacer Ring Tooling package described above

ET1000-008 = 110 Volt electric pump, and complete MatchMate Plus Collet and Spacer Ring Tooling package described above

ET1000-009 = 2-Stage hand pump, and complete MatchMate Plus Collet and Spacer Ring Tooling package described above

ET1000-010 = 12 Volt DC pump, and complete MatchMate Plus Collet and Spacer Ring Tooling package described above



#### **COLLET PART NUMBERS**

ET1000DC-M150S
ET1000DC-M195S
ET1000DC-M230S
ET1000DC-M250S
ET1000DC-M295S
ET1000DC-M320S
ET1000DC-M390S
ET1000DC-M430S
ET1000DC-M475S
ET1000AR-001 Die Ring Adapter

## SPACER RING PART NUMBERS

ET1000SR-M115D	
ET1000SR-M265D	The same has
ET1000SR-M395D	The state of the s
ET1000SR-M190D	
T-400-37	
T-400-38	
ET1000SR-M100A	
ET1000SR-M315A	
T-400-112	0.00

#### **PUMP PART NUMBERS\***

2-stage hand pump = ET1000PK-001 Air/hydraulic pump = ET1000PK-002 110 volt electric pump = ET1000PK-003 12 volt DC pump = ET1000PK-004

#### **ACCESSORY PART NUMBERS**

1.5 oz. Tube, high efficiency PTFE grease = 140-06701

Tool Box for collets and spacer rings = FT1603

Wall Mount Tool Rack for collets and spacer rings = FT1604

For tooling and crimping information, refer to Collet/Spacer Ring Selector Chart, A-EQCR-MG001-E.

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<sup>\*</sup>These pump kits include the pump, connecting hose assembly, and all of the adapters necessary to connect the pump to the ET1000 crimp machine cylinder.